

## Labwork MMT/MB

Mechanical Engineering: Modul MB-144 (ME)– Master event in the summer and winter semester  
M.Sc. Manufacturing Technology: Laboratory Work– Master event in the summer semester

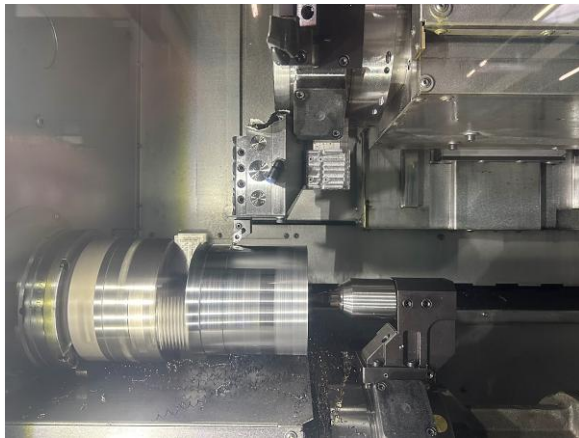
As part of the lab, the machining of steel material is investigated. In this context, the students have the opportunity to  
... gain experience in the use of a machine tool  
... improve process understanding by taking an external longitudinal turning process as an example  
... gain knowledge to identify causes of processing errors

In the presence part, the turning experiments are conducted with variation of cutting speed, feed rate and depth of cut. In the second section, which is carried out digitally, the insert is varied. In the third part, the machining process is modelled in the software environment DEFORM 2, allowing the students to gain practical experience in the finite element (FE) based chip formation simulation.

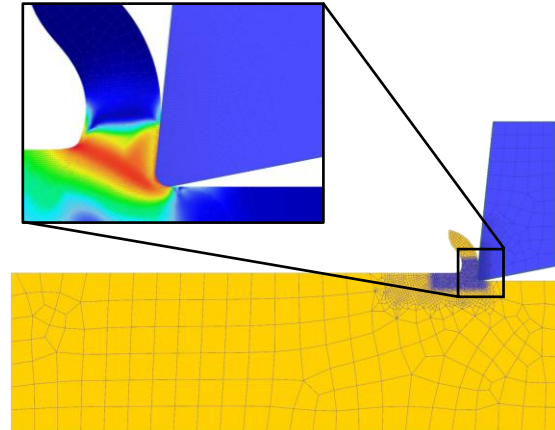
**Machining tool Index ABC65**



**Experimental setup**



**Chip formation simulation**



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